# **HF250** Datasheet

HIGH-FLOW PRESSURE REGULATOR



| • Gas | • Liquid | <ul> <li>Diaphragm</li> </ul> | Piston | Self-<br>Venting | <ul> <li>Non-<br/>Venting</li> </ul> | Max Inlet: 250 bar (3,625 psi) | Max Outlet: 10 bar (145 psi) | Cv 7.0 |
|-------|----------|-------------------------------|--------|------------------|--------------------------------------|--------------------------------|------------------------------|--------|
|       |          |                               |        |                  |                                      |                                |                              |        |

## **INTRODUCING THE HF250...**

The HF250 is a diaphragm-sensed high-flow pressure regulator for gas or liquid applications. The liquid version includes a PEEK<sup>™</sup> seat, whilst the gas version features PCTFE seating.

It features a balanced main valve as standard for up to 250 bar (3,625 psi) inlet pressure. An unbalanced option can be offered alternatively for applications with maximum inlet pressures of up to 50 bar (725 psi).

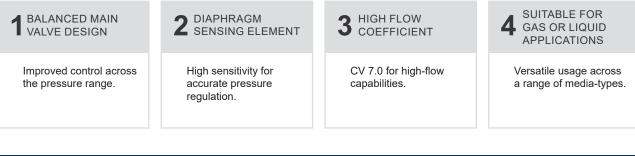
With a Cv of 7.0, the HF250 is perfect for high-flow applications and is also available as a dome-loaded design with a 1:1 ratio.

# **SPECIFICATION**

| Max. Inlet Pressure: | Balanced            | Unbalanced       |
|----------------------|---------------------|------------------|
| PEEK™                | 250 bar (3,625 psi) | 50 bar (725 psi) |
| PCTFE                | 250 bar (3,625 psi) | 50 bar (725 psi) |

\* Pressure regulator rating may be limited by connection type, Cv and/or seat material

# FEATURES AND BENEFITS



Outlet Ranges

Seat Leakage

Weight

Design Proof Pressure

NOTE: Product availability and specifications contained herein are subject to change without notice. Consult local distributor or factory for potential revisions and/or service related issues. Pressure Tech Ltd support with product selection recommendations only - it is the users responsibility to ensure the product is suitable for their specific application requirements



DESIGNED AND BUILT IN THE UK

### PRESSURE TECH LTD Unit 24, Graphite Wa

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|--------|----------|----------|--|
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# STANDARD MATERIALS OF CONSTRUCTION

| PART            | MATERIALS                     |
|-----------------|-------------------------------|
| Body and Bonnet | AISI 316/316L Stainless Steel |
| Body and Bonnet | (UNS S31600/S31603)           |
| Main Valve Pin  | AISI 316/316L Stainless Steel |
|                 | (UNS S31600/S31603)           |
| Soft Seat       | PEEK <sup>™</sup> or PCTFE    |
| Valve Spring    | AISI 316 S42 Stainless Steel  |
| Diaphragm       | NBR or FKM/FPM                |
| O-Rings         | NBR                           |
| Loading Spring  | Spring Steel Alloy            |

Up to 10 bar (145 psi)

8kg (17.6lbs)

150% max. working pressure

In accordance with ANSI/FCI 70-3

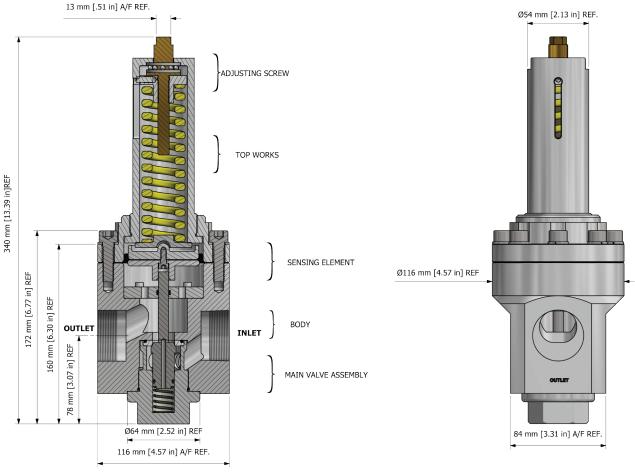
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# DRAWINGS AND INSTALLATION DIMENSIONS

Dimensions shown for 1" NPT option - please contact the office for additional connections options.



TOP VIEW



## Note: All gauge ports are 1/4" NPT as standard.

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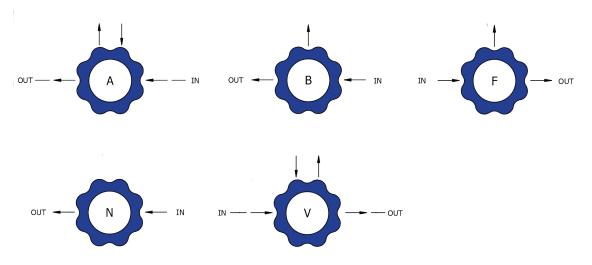


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|----------------|---|--------------------------|--------------------------------|------------------------------|--------|

# **FLOW CURVE**

Please contact the office for further information.

# PORTING CONFIGURATIONS



### Notes:

Additional porting configurations are available - please contact the office for further information. One gauge to be used with extension bar if mounted directly.

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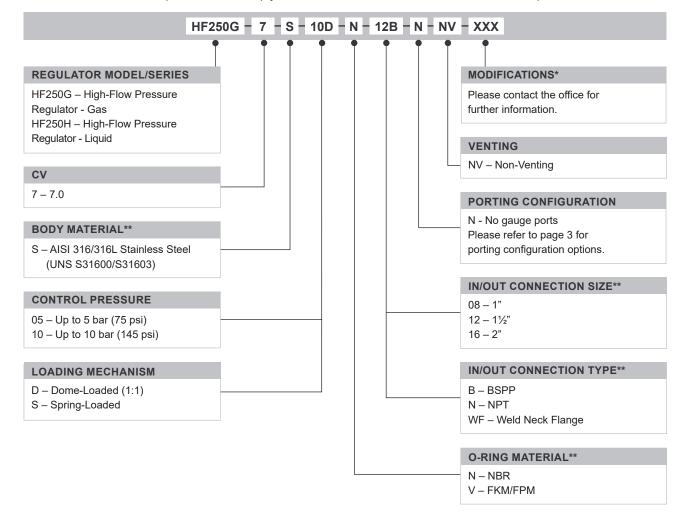
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|       |          |                               |        |                  |                                      |                                |                              |        |

# **ORDERING INFORMATION**

To build a Pressure Tech part number, simply combine the characters identified below in sequence:



# OPTIONAL EXTRAS

|                     | PART NUMBER | DESCRIPTION               |  |
|---------------------|-------------|---------------------------|--|
| Service Kit         | SRK-HF250   | Various options available |  |
| Panel Mounting Ring | PT-C-024    | -                         |  |

Ancillary Equipment and additional Service Kit options also available.

**TRADEMARKS:** PEEK<sup>™</sup> is a trademark of Victrex PLC

\* Where applicable

\*\* Other connections/materials may be available - please contact the office

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